



LOTUS SERVICE BULLETIN

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LOTUS CARS (SERVICE) Ltd NORWICH NORFOLK NOR92W Tel: WYMONDHAM 3411 CABLES LOTUS NORWICH TELEX 97401

Circulation List	Service Manager		Foreman				
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Title: Body Lean.

Reason: After a car with a new body has been fully rebuilt, the standing height should be checked and washers inserted at the Body/Chassis mounting points if necessary.

Parts Required: A054 B 1908 Washer, Plain, Body/Chassis Packing
6 off per RHD and 2 off per LHD.

Price: A054 B 1908 1 /- per 5 off £0.05 (New Pence) U.K.
recommended retail.

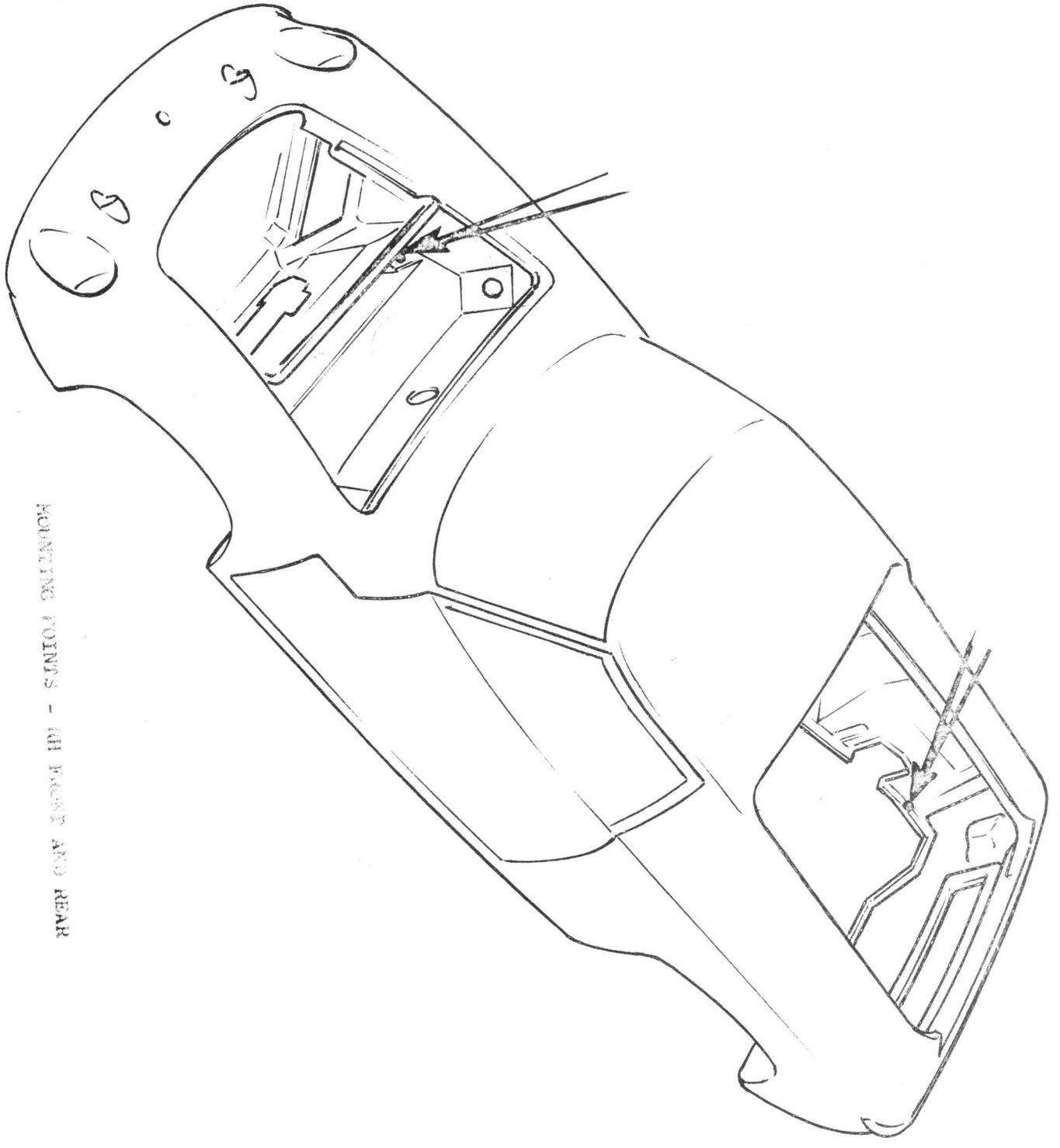
Charges:

U.K.	-	Warranty.....NO
	-	Factory.....NO
	-	Distributor.....NO

Fitting Time: LHD cars 10 minutes RHD cars 25 minutes

Action: It has been our experience that any cars with a body lean defect, always lean to the RH side. After a car has been re-bodied and rebuilt the standing height should be measured at the wheel arches. Any RHD cars exhibiting a lean of greater than 1in. (2.54 cm.) to the RH side, should have two washers inserted between the body and chassis at the front RH mounting point (Fig.1) and four washers inserted at the rear RH mounting point (Fig.1). The three bolts securing the body to chassis angle bracket on the RH side of the tunnel behind the drivers seat should have their holes in the body slotted to line up with the holes in the angle bracket after the packing washers have been inserted at the rear mounting. On LHD cars leaning to the right it is only necessary to insert two washers at the RH front mounting point (Fig.1).

FIG. 1.



Mounting points - front and rear